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### Edge Sealing

ALL EXTERIOR Avery Dennison Window Films require Edge Sealing including skylights. These recommended sealants are for use on either our films for glass or our films for polycarbonate. They are Dow 795 (anodized grey, silver, white, bronze, black for example) Dow 995 (black only typically used in hurricane zones) and GE 5000. For joint seams use Dow 1199.

Twenty-four (24) hours must pass between film install and edge sealing and all edge sealing should be completed before 72 hours elapses.

The silicone should seal the edge of the film to the surface of the glass. It may touch the gasket but it must seal the film to the glass. Care needs to be taken that there is enough space between the edge of the film and the window gasket or frame to allow this seal.

The outside ambient temperature must be between 41 degrees Fahrenheit and 105 degrees Fahrenheit during the installation phase and until after the silicone edge sealant is applied. The over-night temperature is included in this provision. To be clear, the ambient temperature may not drop below 41° day or night during the entire installation process. Should this happen the windows that were subjected to below 41° would not be warranted.

Contact Coastal Construction Products ( [www.CoastalOne.com](http://www.CoastalOne.com) ) for a very nice selection of sealants in many colors. They can ship you an order that you need. Ask them for advice regarding how much coverage a tube standard or sausage size will cover. I was told that a 3/8" x 1/8" bead should go 30' – 40' per standard tube

Coastal Construction Products – 855-877-3630

With Offices in the following cities – Atlanta, Birmingham, Charlotte, Daytona, Ft. Myers, Jacksonville, Little Rock, Memphis, Miami, Nashville (615-627-2464), Orlando, Pensacola, Sarasota, Tampa, West Palm Beach.

### Maintenance Guidelines

Outdoor films should be cleaned four times a year in order to maintain the appearance and clarity of the film. This is particularly important on sloped or horizontal installations, since the accumulation of dirt and water can cause problems. Installations in areas with heavy atmospheric pollution (such as in dense industrial zones) may require additional cleaning.

For cleaning of all films, use a liquid, non-abrasive cleaner that contains neither solvents nor alcohol, and has a pH value between ~ 5 to 9 (neither strongly acidic nor strongly alkaline), such as distilled water with a few drops of Johnson's Baby Shampoo."

Please call if you have any questions and be sure to always fill out the warranty paperwork.

Sidney McAlister  
Kingston Coatings

615-491-4265