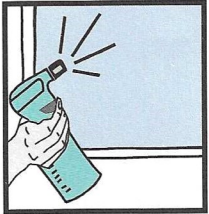
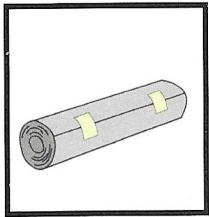


Recommendations for the Installation of Thick, Multi-Layer Security Films (8 mil and over)

The following recommendations are crucial when installing thick Security Films (8 to 15 mil) but are also relevant to the installation of any Window Film.



- Open the box in a clean place with as little dust or surrounding contamination as possible.
- Be extra diligent in the **cleaning and preparation of the window and frame** to minimize dirt and blemishes under the film.
- Spray both sides of the film before removing the release liner in order to avoid static build-up.



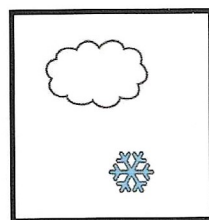
- Keep **film tightly wound around the core** when opening the roll in order to cut off the required sheet. If the film opens up (releases itself), it should be wound up again and tightly attached to the roll. **Use adhesive tape to attach the edge to the roll to prevent re-release.**



- Use water and a few drops of detergent-free soap (preferably baby shampoo, approximately 6 drops per quart) for the slip solution. In order to remove the water trapped between film and glass, use a hard rubber squeegee in perfect condition with an unblemished, clean edge. **The squeegeeing of the film to the glass should be repeated a minimum of two times**, with little or no water pushing out in front of the squeegee.

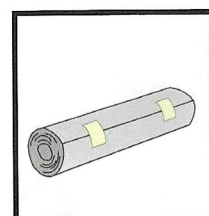


- Keep the sheets loosely wound (minimum outside diameter of 10"/25cm) if precutting the film to window size prior to installation. **Roll the sheets against the roll direction "memory" with the liner outside!** Whenever possible, avoid precutting thick Security Film. In any case, avoid bending the film, specifically when the liner is on the inside.



- **Do not install film on double pane windows when the outside temperature is lower than -1 Deg F / -18° C, or for single pane, 32 Deg F / 0° C.** If the slightest trace of ice is trapped between glass and film, serious quality problems can result.

These Security Films (<8 mil) are wound on 3" cores. Once opened, the roll of Security Film has a strong tendency to spring open and uncoil, which may cause tunneling of the film. Due to a short release of tension in the final winding process, there **may be one or two tunnels appearing on the first two wraps of the film (2-3')**. Extra film has been added to the roll to compensate for this possibility. **Please do not reject this roll because you see tunneling on the outside layers!**



- **Don't forget - after opening and use, the film remaining on the roll must always be firmly sealed shut with adhesive tape.**